

Date: Monday, 2/11/2008 2:14:26 PM
User: Kim Johnston

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT FOR D206-642-512
 Job Number : 37361 -1
 Estimate Number : 12894
 P.O. Number :
 This Issue : 2/11/2008 S.O. No. :
 Prsht Rev. : NC Part Number : K642 512
 First Issue : / / Type : LANDING GEAR Drawing Number : N/A
 Previous Run : 36022 Drawing Revision : N/A
 Material :
 Due Date : 2/28/2008 Qty: 1/8 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev.A 05.06.07 new issue EC
 Est. Rev.B 05.02.08, Per ECN1080P

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP K642-512 CHG003

8/2/2 JD

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D206648013 GHW Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D206-648-013 GHW Kit B37365

AS 08/03/27 (x8)

4.0 D2652 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

Pick:

Qty Part Number Description Batch

16 D2652 Bushing B37366

AS 08/03/27 (x8)

5.0 D2712 Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

10 D2712 Set Screw B36186 x47

There are
47 in Box
= 45 in comp. won't
let you take it out

AS 08/03/27 (x8)

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0
H H H
H

D29322

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-2

Saddle

36875 x 7. B35477 x 1

* New Batch

AS 08/03/27 x8

7.0
H H H
H

D29332

206 Saddle Right



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-2

Saddle

B35280

AS 08/03/27

x8

8.0
H H H
H

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

37368

AS 08/03/27

x8

9.0
H H H
H

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

36142

AS 08/03/27

x8

10.0
H H H
H

D29382

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2938-2

Saddle

B34732 x6 B36876 x2

AS 08/03/27

x8

11.0
H H H
H

D29392

206 Saddle Right Side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-2

Saddle

B36877 x1 B36877 x6

* Batch not comp.

AS 08/04/02

x8

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3396-3

Spacer

B336336

AS 08/03/27 (x8)

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-043

Tow Ring

B35510

AS 08/03/27 (x8)

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

Washer

B33276

AS 08/03/27 (x8)

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3457-1

Washer

B37123

AS 08/03/27 (x8)

16.0

AN3C35A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

M106541 x20

M107463 x4

AS 08/03/27 (x8)

There was 20 in Box

17.0

AN3C36A

BOLT



Comment: Qty.: 9.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M106541

AS 08/03/27 (x8)

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Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN3C41A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M106176 x20 M107463 x44 AS 08/03/27 (x8)

19.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M106519

AS 08/03/27 (x8)

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M107013

AS 08/03/27 (x8)

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M106516 x17 M107328 x15 AS 08/03/27 (x8)

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M107615

32x 8/4/2 SC

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M105125

AS 08/03/27 (x8)

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Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M107746

AS 08/03/26

(x8)

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M105160 x10 M107289 x16 AS 08/03/26

(x8)

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M107551

* New Batch.

AS 08/03/26

(x8)

27.0

AN960C10L



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M107321

AS 08/03/26

(x8)

28.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M107242 x135
M107008 x57

unable to enter in comp.

AS 08/03/26

(x8)

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344

AS 08/03/26 (X8)

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M107214

AS 08/03/26 (X8)

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 104.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M107101

AS 08/03/26 (X8)

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M107101 x 11

M106763 x 21

AS 08/03/26 (X8)

33.0

D36721

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

PHENOLIC WASHER

34470

AS 08/03/26 (X8)

34.0

D36723

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

PHENOLIC WASHER

~~34471~~ B37374

AS 08/03/26 (X8)

There is still a batch #34471 in Box
that is not in comp. Qty=77.

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

35.0

D36725

PHENOLIC WASHER



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

PHENOLIC WASHER

B35521

AS 08/02/26 (X8)

36.0

D36727

PHENOLIC WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

PHENOLIC WASHER

B35522

AS 08/03/26 (X8)

37.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/04/02 (X7)

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-512 CHG003

Location: _____

8/4/2 56 (X7)

39.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/08 (X7)

Job Completion



mf 08-04-03

u

| W/O: | | WORK ORDER CHANGES | | | | | |
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